



# ROBARGE ENTERPRISES, INC.

## Drill and Tap Kit

The Drill and Tap Kit compliments the Pro City Kit in many ways.

Its main purpose is to drill and tap a valve stem to secure an operating nut. Plus if a tool fits in the drill chuck you can use it for things like wire brushes, magnets, grinding tools and many more.

### Drill Guide and Tapping Kit (121-10) for Pro City Kit Includes:

Drill Chuck with Extension Item # (121-10-01): A Machined extension and welded into a Drill Chuck to be pinned onto Power Shaft.

Steel Drill Guide Item # (121-10-02): The Guide was Drilled, Taped and Machined to be inserts into new Valve Nuts and guide drills into the center of the old Valve Stems.

3/8 inch Forming Tap Item # (121-10-03): Used to lower Drill Guide into place in the new Valve Nut and Form new threads in Valve Stem after Drilling.

1/4 inch Drill Bit Item # (121-10-04): Sized to fit threw the Steel Drill Guide and drill a pilot hole into the center of Valve Stem that will pilot the larger size Drill Bit.

11/32 inch Drill Bit Item # (121-10-05): Sized Drill Bit for tapping hole of the 3/8 inch Forming Tap.

Collar for 1/4 Drill Bit to adjust drill depths and Allen tool Item # (121-10-08)

Sample Bolts and Washers Item # (121-10-06): 4 Stainless Steel 3/8 inch bolts two lengths and 4 washers.

